Fitting Instructions Rear Differential Front Bushing

Code: Z5250

Application:

FORD FALCON/TERRITORY:

BA, BF and FG Falcon / SX and SY Territory

Always refer to current catalogue for complete application listing.

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Kit Contents:

- 1. 4 x Bushings
- 2. 2 x Tubes
- 3. 2 x Washers
- 4. 1 x Thick washer
- 5. 1 x Grease
- Remove the rear seat base and disconnect the wheel speed sensors.
- Place vehicle on a hoist and safely raise.
- Remove the rear wheels and brake caliper bolts and secure calipers out of the way.
- Remove the exhaust hanger (located above tail-shaft).
- Before removing the tail shaft, mark its location along with any counter weights.
- Disconnect the hand brake cable.
- Support the lower controls and remove the lower shock mounts.
- Support the cradle with jack stands or a bench before unbolting cradle and control blade bolts.
- Be mindful of the control blade bushing as you lower the sub frame to prevent spring back.





- If there is a heat shield (turbo models) drill out rivots and lift out of the way.
- Un bolt the 2 out-rigger bushing bolts.
- Un bolt the 3 side bolts of the diff arms. The lower bolt can be accessed with a long extension.





- Suggested way of bushing removal is using a Air Hacksaw to cut through the bushing outer shell.
- Cut shell in 2 places refer page 2.

Warning: Please drive carefully while you accustom yourself to the changed vehicle behaviour

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- Once the shell has been completely cut, it will loosen and push out.
- Be sure to clean sub frame eyelet of any dirt or sharp edges.





- Bushing voiding should be timed 'up and down' as per below.
- Apply a small amount of grease to the OD of bushing prior to install.







- Push bushings in with a soft hammer or mallet.
- The rear inserts can be reached with an extension or levered in with lever bar.

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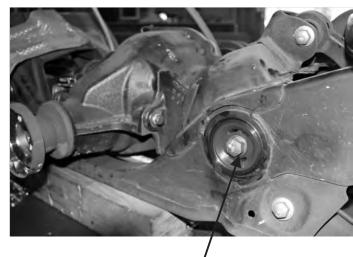
Kit Contents:

- 1. 4 x Bushings
- 2. 2 x Tubes
- 3. 2 x Washers
- 4. 1 x Thick washer

NOTE: BA models only - there is a variation in diff arms on some cars. The RH (drivers side) arm may have a longer spigot. If this is the case, use the supplied 1x thick washer on the \underline{LH} (passengers side) - install between bushing and diff arm. Otherwise discard washer.

- Generously grease ID of bushing before pushing in supplied crush tube.
- Secure diff arms to diff housing tighten the 3 mounting bolts.





Fit supplied washers between bushing and bolt

- The supplied washers <u>must</u> be placed between bushing and OE bolt.
- Tighten all bolts to manufacturers specifications.





- Re fit heat shield with new rivots.
- Re install cradle to vehicle.

NOTE: When re installing cradle be sure cradle is pushed back away from the fuel tank before tightening bolts.

PAGE 3

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